



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5541-5
Job Sheet 170209

Accounting Job RD17-1027-01



Part No: D5541-5

Job Qty: 6 ea

Part Name: Ground Handling Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: R+D

Description:

Note: DWG D5541 REV A IPP REV:A 17.06.20 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/17/18	0.00	0.00	Start Up Machining-4		68-6
100	Hardinge	6 pcs		1/18/18	0.00	2.78	Hardinge		23
110	QC	6 pcs		1/18/18	0.00	0.00	QC2 Machining-4		11
120	QC	6 pcs		1/18/18	0.00	0.00	QC8 Machining-4		18-1-18
150	Packaging	6 pcs		1/18/18	0.00	0.00	Packaging3-2	5-1168	AT 18/01/22
160	QC21-SA	6 Ea		1/18/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FB544 Folio Rev: ____ Dwg Rev: ____ 2-Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.250	6	10	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 10:48 AM dart.poulin.mario

DART
AEROSPACE
S032946

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Ground Handling Washer

PART NO: D5541 - 5

Original Serial #: S032946

Revision:

Operation: Start up Operation 01/17/18

Change No:

Job No: 170209

DART AEROSPACE LTD		Work Order:	170209
Description:		Part Number:	105541-S
Inspection Dwg:	Rev:		Page 1 of 1

[illegible]

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	